



Escarfagem Interna de cordão de solda - Anéis de Remoção SR - Padrão Europeu

Especificação	$\varnothing D$	$\varnothing d_1$	H	$\varnothing d_2$	h	α	Mínimo ID*	Máximo ID*
	mm	mm	mm	mm	mm	°	mm	mm
SR0-AR 4,5	8	$4 \pm 0,1$	4,0	6,0	1,0	18	14	17
SR0-AR 5,5	8	$5 \pm 0,1$	4,0	5,5	1,0	18	15,5	18,5
SR0-AR 6,5	10	$6 \pm 0,1$	4,5	7,5	1,0	12	17	20
SR1-AR 7	13	$6 \pm 0,1$	5,0	7,0	2,0	10	20	22
SR1-AR 8	13	$7 \pm 0,1$	5,0	8,0	2,0	10	22	24
SR1-AR 9	13	$8 \pm 0,1$	5,0	9,0	2,0	10	24	26
SR2-AR 10	19	$9 \pm 0,1$	8,0	11,0	2,5	10	26	28
SR2-AR 11	19	$10 \pm 0,1$	8,0	12,0	2,5	10	28	30
SR2-AR 12	19	$11 \pm 0,1$	8,0	13,0	2,5	10	30	34
SR3-AR 14	22	$12 \pm 0,1$	10,0	17,0	3,0	20	32	36
SR3-AR 17	22	$15 \pm 0,1$	10,0	17,0	3,0	8	36	41
SR4-AR 23	30	$20 \pm 0,2$	12,0	24,0	4,0	14	48	57
SR5-AR 25	35	$22 \pm 0,2$	12,0	27,0	4,0	17	70	84
SR5-AR 28	35	$25 \pm 0,2$	12,0	30,0	4,0	17	85	100
SR6-AR 34	45	$30 \pm 0,2$	15,0	36,0	4,0	15	100	130
SR7-AR 39	50	$35 \pm 0,2$	15,0	42,0	4,0	17	130	150
SR8-AR 46	55	$40 \pm 0,2$	18,0	45,0	4,0	-	140	180

ID = Diâmetro Interno do tubo